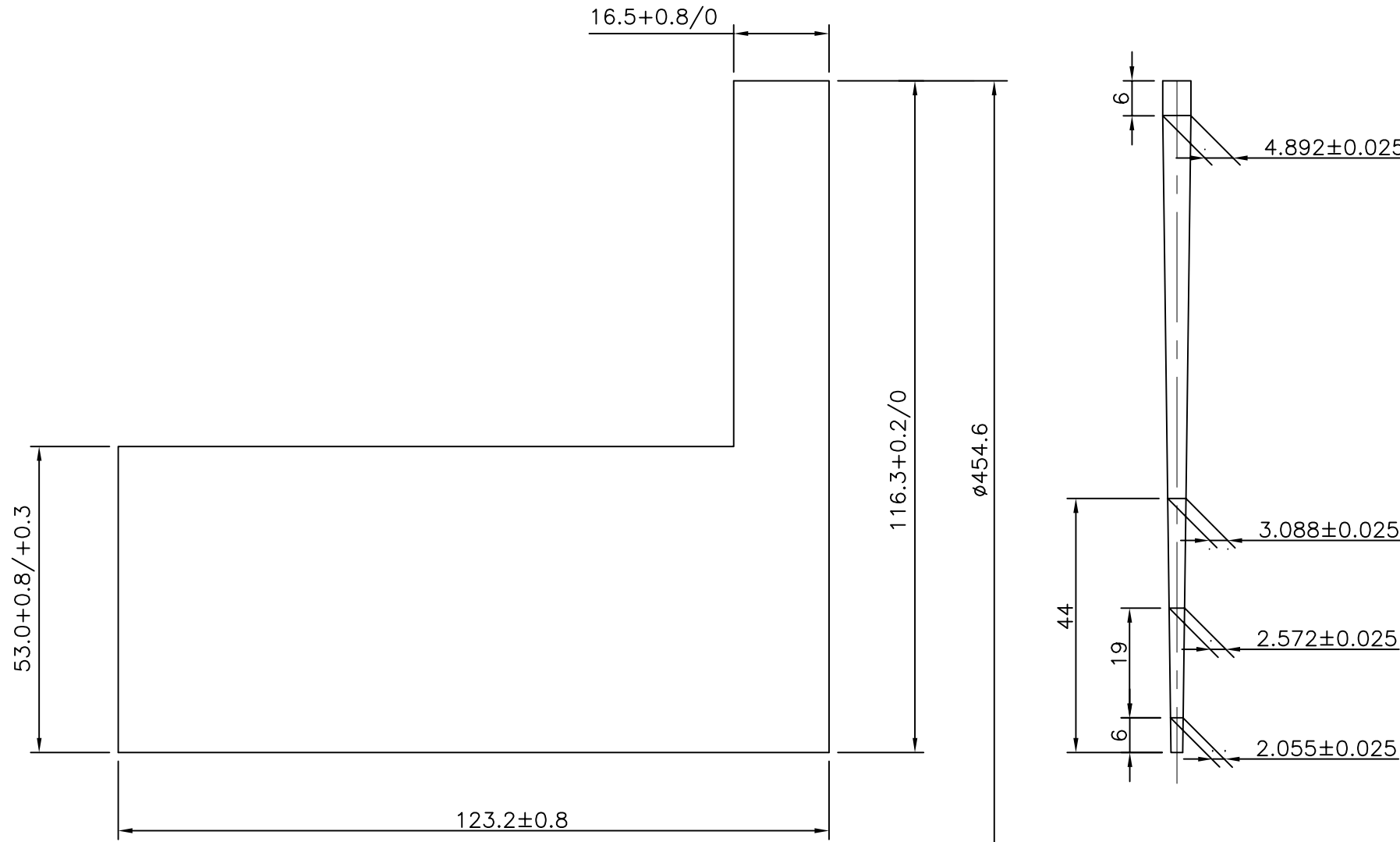


DRG. NO. 34394241002

STYLE LIST		
VAR	IT.NO.	ST.NO.
-	001	BP9044760017



NOTES:-

1. NUMBER OF SEGMENT PER COMMUTATOR = 230
2. TOLERANCES ON COMMUTATOR BAR AS PER BS 1434, UNLESS STATED OTHERWISE.
3. DEPARTURE ANGLE TO BE WITHIN 0/-0.020 MM AS PER BS:1434 (CLAUSE 6.5)
4. CONVEXITY/CONCAVITY TO BE WITHIN ±0.020 MM AS PER BS:1434 (CLAUSE 6.6)
5. CORNERS TO BE ROUNDED OFF EDGES TO BE DEBURRED.

CORNERS TO BE ROUNDED OFF.
EDGES TO BE DEBURRED

59	64	65	75	78	79	25	27	29	58	59	60	77	79	31	34	45	55	56-57	58	65	72	
VAR 00	REMARKS		VAR NO.	ITEM NO.	DESCRIPTION			STD.	DRAWING NO.			IT.NO.	MATL. CODE		A	UNIT	UNIT WT.		CS	ZONE		
				001	CMTTR. BAR BLANK SILVER BEARING COPPER									BP12070		KG.	0.19					
													VAR	MATL. SPCN.		C		QTY.				

28 → CARD TYPE-3 28 → CARD TYPE-1 28 → CARD TYPE-2

ADDITION INFORMATION		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		TM4601BX, TM4603BZ, TM4605BZ			
STATUS OF DRAWING		DISTRIBUTION OF PRINT		Bharat Heavy Electricals Ltd. Bhopal		DRN	
TME-1	TXM-3	TME	TXM-3	NAME	SIGN	DATE	73 74 NO. OF VAR
TNX-1		405		V.R.D.	-Sd-	6.9.88	
				SGD	-Sd-	16.9.88	
				SKS	-Sd-	15.12.88	

REV 05	DATE 04.03.19	ALTERED A.JHARIA	REV 04	DATE 17.02.09	ALTERED --SD--	DEPT. TME	GRADE OF UNTOL. DIM. C/M/F M	SCALE NTS	WEIGHT (kg) 0.19	REF. TO ASSY. DRG. 44394241002	ITEM NO. 001	NO. OF ITEMS 001
		CHECKED B.K.T.			CHECKED --SD--							
		APPROVED B.K.T.			APPROVED --SD--							
TYPE OF PRODUCT UPDATED & DRG. DIGITIZED.		DRG. UPDATED & DIGITIZED.		TITLE		DRAWING NO. 34394241002		SHEET NO. 01		NO. OF SHEET 01		REV. 05

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INVENTORY NO. 150063/2024/HEP-TM4601BX

REF. DRG. NO.

SIGN. & DATE

INVENTORY NO.